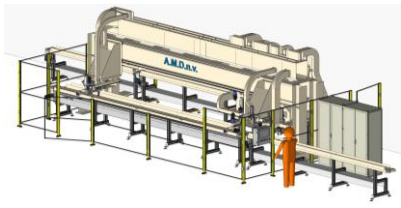
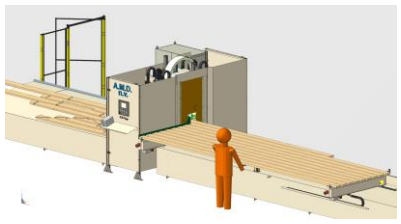
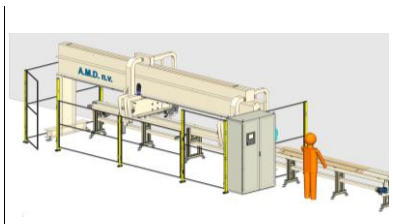
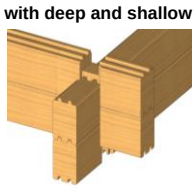
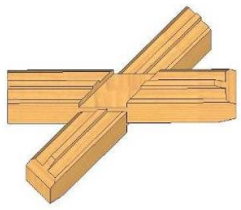
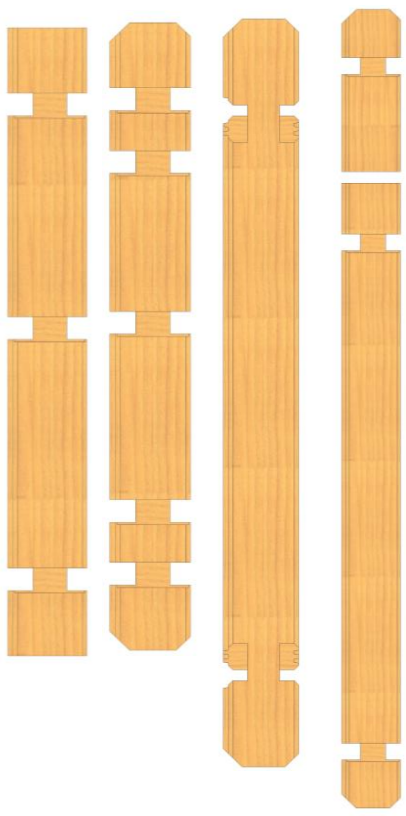
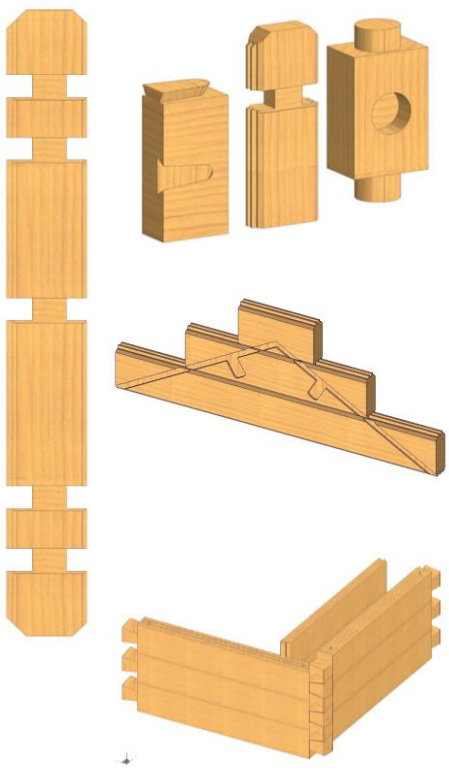
			
	PI	**HM**	**SI**
Notching with deep and shallow notch (wind notch) 	yes	yes	yes
log ends: **straight** **corners** **round** 	straight, corners, round	straight, corners	straight, corners, round
length overhang 	unlimited	unlimited	limited
number of notches 	up to 5	unlimited	up to 3
Angled notches (up to two per log, no wind notch) 	possible	no	possible
Indicative production times 	5 seconds per log (sawing to length, profiling ends, making two notches)	4 seconds per notch	15 seconds per log (sawing to length, profiling ends, making two notches)
Programming machine	BTL -import Automatic generation machine program from CAD model, with automatic production-optimalisation. via operator panel via offline input	BTL -import Automatic generation machine program from CAD model, with automatic production-optimalisation. - -	BTL -import Automatic generation machine program from CAD model, with automatic production-optimalisation. via operator panel via offline input
Log dimensions			
max log length (longer on request)	6 m	6 m	6 m
log thickness minimum-maximum	18 - 70 mm	15 - 200 mm	19 - 45 mm
log height	up to 170 mm	80 to 250 mm	90 to 124 mm
Extensions			
Sawing cross-cutting	possible	standard	possible
Series / smalle series / bespoke	possible	possible	possible
Drilling	possible	possible	-
Automatic feeding	possible	-	-
Automatic stacking	possible	-	-
Example products	wall logs for log building 	extensive possibilities 	wall logs for log building